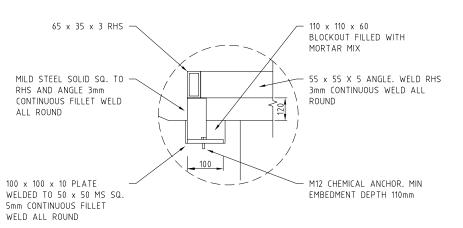


GRATING "WEBFORGE" SERIES 2 WA 325 OR EQUIVALENT. PROVIDE 20mm TACK WELD AT 300mm SPACING TO ANGLE RHS SL81 6 MAX 900 OPENING MINIMUM N12 @ 200 BARS EACH N12 @200 BARS LEG 300 EACH LEG 300 ___ 500 200 (TYP) -CUT FABRIC TO FIT NEATLY AROUND PIPE. REINFORCEMENT 'B' CENTRAL REINFORCEMENT 'A' CENTRAL SIDE INLET PIPE N12 TRIMMER BARS ON INLET FACE FLOW FLOW OUTLET PIPE INLET PIPE N12 @ 200 CORNER 50 CONCRETE BLINDING BARS (TYPICAL) LEG

SECTION

2



DETAIL A

NOTES:

- 1. REFER TO DRAWING ACTSD-0000 FOR GENERAL NOTES.
- 2. MINIMUM CONCRETE COMPRESSIVE STRENGTH SHALL BE 32 MPa.
- GRADE D500N DEFORMED BARS TO AS/NZS 4671 MAY BE USED IN PLACE OF MESH PROVIDING STEEL AREAS ARE MATCHED AND SPLICES ARE PROVIDED IN ACCORDANCE WITH AS 3600.
- 4. MINIMUM COVER TO REINFORCEMENT 45mm UNO.
- 5. WHERE A CHANGE IN PIPE DIAMETER THROUGH THE MANHOLE IS INDICATED, REINFORCEMENT AND DIMENSIONS SHALL COMPLY WITH THAT FOR THE LARGER DIAMETER.
- 6. ALL EXPOSED STEEL WORK TO BE HOT DIPPED GALVANISED AFTER FABRICATION.
- 7. ALL DIMENSIONS IN mm UNO.

TABLE 1: STEEL REINFORCEMENT SCHEDULE

REINFORCEMENT TYPE	REINFORCEMENT A&B	REINFORCEMENT C&D
PIPE N.D. 750 - 900	SL81	SL82
1050 - 1200	SL81	SL81

TABLE 2: LARGEST PIPE O.D. VS. CHAMBER WIDTH

LARGEST PIPE O.D.	CHAMBER WIDTH DIMENSION 'A'
450	900
525	975
600	1050
675	1125
750	1200
825	1275
900	1350
1050	1500
1200	1650

