



## NOTES

- 1. ALL DIMENSIONS ARE IN MILLIMETRES.
- 2. SERVICE HOOK SHALL BE HOT ROLLED CARBON STEEL TO AS 1442/ CS 1030.
- 3. STEEL SECTION SHALL BE GRADE 300 TO AS 3679.
- 4. HIGH STRENGTH STEEL BOLTS SHALL BE PROPERTY CLASS 8.8 TO AS/NZS 1252.
- 5. HIGH STRENGTH STEEL NUTS SHALL BE PROPERTY CLASS 10S TO AS/NZS 1252.
- 6. HIGH STRENGTH STEEL WASHERS SHALL CONFORM TO AS/NZS 1252. 9.
  7. THE WELD CATEGORY SHALL BE SP WITH E48XX ELECTRODES IN ACCORDANCE WITH AS 1554 PART 1
- 7. THE WELD CATEGORY SHALL BE SP WITH E48XX ELECTRODES IN ACCORDANCE WITH AS 1554 PART 1 U.N.O.
- 8. WELDING SYMBOLS COMPLY WITH AS 1101 PART 3. EDGES TO BE PROTECTIVE TREATED AND SHALL BE ROUNDED TO A
- 9. RADIUS OF 1.5mm U.N.O.
- 10. ALL COMPONENTS SHALL BE HOT DIPPED GALVANISED AFTER FABRICATION IN ACCORDANCE WITH AS 4680.
- 11. DAMAGED GALVANISED SURFACES SHALL BE RENOVATED WITH A SUITABLE TWO PACK ORGANIC ZINC RICH PRIMER.
- 12. BOLTS, NUTS AND WASHERS SHALL BE HOT DIP GALVANISED IN ACCORDANCE WITH AS 1214.
- 13. NOMINAL RATING FOR SERVICE HOOKS IS 4KN IN ACCORDANCE WITH AS 3766-1990.
- 14. THE PFC SECTION FOR THE BRACKET SHALL BE 150 PFC IF D<170mm AND 180 PFC IF 170mm < D < 210mm.
- 15. LENGTH OF THE M20 GALVANIZED KING BOLTS SHALL BE SUCH THAT THE REQUIREMENT OF SECTION 1 OF THIS DRAWING IS ACHIEVED.
- 16. POLE BRACKET SHALL NOT BE MOUNTED ABOVE THE EXISTING POLE HEIGHT.



